MOSFET Module

# **STARPOWER**

SEMICONDUCTOR

# MOSFET

# **MD400HFR120C2S**

1200V/400A 2 in one-package

# **General Description**

STARPOWER MOSFET Power Module provides very low  $R_{DS(on)}$  as well as optimized intrinsic diode. It's designed for the applications such SMPS and DC drives.

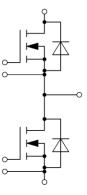
## Features

- SiC power MOSFET
- Low R<sub>DS(on)</sub>
- Optimized intrinsic reverse diode
- Chip sintering technology
- Low inductance case avoid oscillations
- Isolated copper baseplate using AlN DBC technology

# **Typical Applications**

- Main and auxiliary AC drives of electric vehicles
- DC servo and robot drives
- Battery vehicles
- UPS equipment
- Plasma cutting

# **Equivalent Circuit Schematic**



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# **Absolute Maximum Ratings**

#### MOSFET

Symbol	Description	Value	Unit	
V <sub>DSS</sub>	Drain-Source Voltage	1200	V	
V <sub>GSS</sub>	Gate-Source Voltage	-4/+22	V	
ID	Drain Current (a) $T_C = 25^{\circ}C$	542	А	
	(a) T <sub>C</sub> =90°C	400		
I <sub>DM</sub>	Pulsed Drain Current	1644	Α	

#### **Inverse Diode**

Symbol	Description	Value	Unit
Is	Source Current	400	Α
I <sub>SM</sub>	Pulsed Source Current	1644	Α

#### Module

Symbol	Description	Value	Unit
T <sub>jmax</sub>	Maximum Junction Temperature	175	°C
T <sub>jop</sub>	Operating Junction Temperature	-40 to +150	°C
T <sub>STG</sub>	Storage Temperature Range	-40 to +125	°C
V <sub>ISO</sub>	Isolation Voltage RMS,f=50Hz,t=1min	4000	V

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Unit
R <sub>DS(on)</sub>	Static Drain-Source On-Resistance	$I_D=240A, V_{GS}=18V, T_j=25^{\circ}C$		3.3	4.4	mΩ
		$I_D=240A, V_{GS}=18V, T_j=125^{\circ}C$		5.0		
$V_{\text{GS(th)}}$	Gate-Source Threshold Voltage	$I_D=120mA, V_{DS}=V_{GS}, T_j=25^{\circ}C$	2.7		5.6	V
$g_{\mathrm{fs}}$	Forward Transconductance	$V_{DS}$ =10V,I <sub>D</sub> =240A		99.6		S
I <sub>DSS</sub>	Drain-Source Leakage Current	$V_{DS}=V_{DSS}, V_{GS}=0V,$ $T_i=25^{\circ}C$			120	μΑ
I <sub>GSS</sub>	Gate-Source Leakage Current	$V_{GS}=V_{GSS}, V_{DS}=0V,$ $T_j=25^{\circ}C$			1.2	μΑ
C <sub>iss</sub>	Input Capacitance			16.0		nF
C <sub>oss</sub>	Output Capacitance	$V_{GS} = 0V, V_{DS} = 800V,$		0.90		nF
C <sub>rss</sub>	Reverse Transfer Capacitance	f=1MHz		0.33		nF
Qg	Total Gate Charge			1284		nC
Q <sub>gs</sub>	Gate-Source Charge	$I_D = 240 A, V_{DS} = 600 V,$		264		nC
$Q_{gd}$	Gate-Drain ("Miller") Charge	V <sub>GS</sub> =18V		492		nC
t <sub>d(on)</sub>	Turn-On Delay Time	V = 400 V I = 216 A		21		ns
t <sub>r</sub>	Rise Time	$V_{DS}$ =400V, $I_D$ =216A, R <sub>G</sub> =0 $\Omega$ , $V_{GS}$ =18V, T <sub>j</sub> =25°C		39		ns
t <sub>d(off)</sub>	Turn-Off Delay Time			49		ns
t <sub>f</sub>	Fall Time			24		ns
Eon	Turn-On Switching Loss	$V_{DS} = 600V, I_D = 240A,$		3.39		mJ
E <sub>off</sub>	Turn-Off Switching Loss	$R_{G}=0\Omega, V_{GS}=18V, T_{j}=25^{\circ}C$		1.41		mJ

# **MOSFET Characteristics**

# **Inverse Diode Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Unit
$V_{SD}$	Diode Forward	$I_{S}=240A, V_{GS}=0V, T_{j}=25^{\circ}C$		3.2		V
	Voltage			5.2		v
t <sub>rr</sub>	Diode Reverse			25		na
	Recovery Time	$V_{R}$ =600V,I <sub>S</sub> =240A, -di/dt=13200A/µs, T <sub>j</sub> =25°C		23		ns
Qr	Diode Reverse			1.32		
	Recovery Charge			1.52		μC
I <sub>RM</sub>	Peak Reverse			108		٨
	Recovery Current			100		A

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### MOSFET Module

Symbol	Parameter	Min.	Тур.	Max.	Unit	
R <sub>thJC</sub>	Junction-to-Case(Mosfet)			0.074	K/W	
D	Case-to-Heatsink (Mosfet) 0.0		0.020		K/W	
$R_{\text{thCH}}$	Case-to-Heatsink (per Module)		0.010	K/ W		
М	Terminal Connection Torque, Screw M6	2.5		5.0	5.0 N.m	
	Mounting Torque, Screw M6	3.0		5.0 <sup>IN.III</sup>		
G	Weight of Module		300		g	

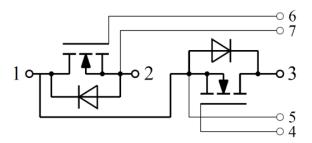
# Module Characteristics $T_{\rm C}$ =25°C unless otherwise noted

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#### MD400HFR120C2S

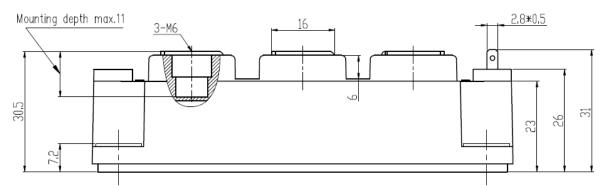
MOSFET Module

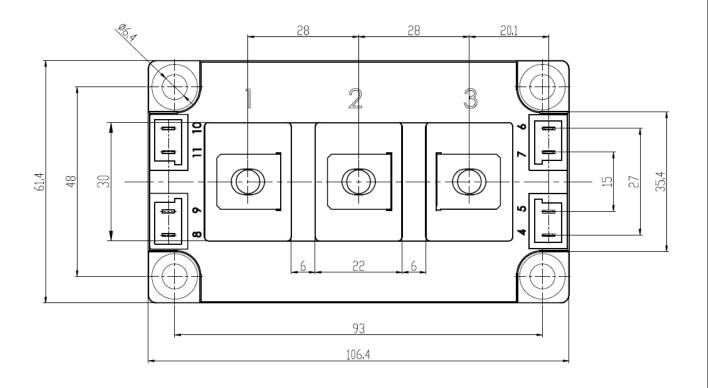
### **Circuit Schematic**



# **Package Dimensions**

Dimensions in Millimeters





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